

# Technical Data Sheet

## BS-8104 / BS-8125 Contact Adhesive



### Features

- ◆ Permanently flexible
- ◆ Durable
- ◆ Indoor and outdoor use

### Packaging

- ◆ BS-8104 – 7 ml x 50 (Plastic Boxed) ~ 24/carton
- ◆ BS-8125 – 20 ml (Tube Card) ~ 12/inner; 144/ carton

### Storage

- ◆ Store in a dry and cool place with temperature below 30 °C.
- ◆ Use within 12 months from date of production.

## Product Specification

Appearance	: Light Brown Liquid
Odor	: Aromatic Odor
Solid	: 22 – 24 %
Specific Gravity	: 0.79 ± 0.03
Viscosity (Brookfield LVDV, sp 3, 10 rpm)	: 3,800 – 4,800 cPs
Peel Strength (ASTM D903, N/25mm)	: Minimum 150
Application Temperature	: -10 °C to 40 °C
Service Temperature	: -10 °C to 60 °C

## Description

A premium quality, solvent-based (toluene-free) synthetic rubber adhesive formulated to bond a variety of common materials. It is easy to use with long tack-time and offers superior bonding strength.

## Applications

Formica, rubber, cork, leather, fiberglass, polyurethane foam, EVA to wood, metal or concrete.

## Direction

1. Surfaces must be clean, dry and free of dirt, grease, oil or water. Puncture tube with sharp tool and install nozzle.
2. Apply adhesive onto both sides of the surface to be bonded and allow solvent to evaporate (10 – 20 minutes).
3. Once the adhesive is tacky, press both surfaces firmly. Maintain pressure for at least 24 hours.
4. Replace cap after use and store in a cool, dry place.

## Caution

Highly flammable liquid and vapour. May be fatal if swallowed and enters airways. Causes skin irritation. Causes serious eye irritation. May cause drowsiness or dizziness. Suspected of damaging fertility or the unborn child. May cause damage to organs through prolonged or repeated exposure. Very toxic to aquatic life. Very toxic to aquatic life with long lasting effects. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Do not breathe fumes. Use only outdoors or in a well-ventilated area. IF SWALLOWED: Immediately call a POISON CENTER/doctor. Store in a well-ventilated place. Keep cool. Store locked up. Safety data sheet available on request.

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